



Conductivity Monitor CM 2.1S User Manual

V6710





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Note: For your own safety, read the manual and always observe the warnings and safety information on the device and in the manual.

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To whom it may concern

In case you prefer a French language user manual for this product, submit your request including the corresponding serial number via email or fax to KNAUER:

- support@knauer.net
- +49 30 8015010

Thank you.

A qui que ce soit

Si jamais vous préfériez un manuel en francais pour ce poduit contacter KNAUER par email ou par fax avec le no. de série:

- support@knauer.net
- +49 30 8015010

Intended Use

Note: Only use the device for applications that fall within the range of the intended use. Otherwise, the protective and safety equipment of the device could fail.

Description

The conductivity monitor CM 2.1S measures the electrical resistance of buffer solutions containing salts and thus shows their conductivity. By doing so, programmed buffer gradients can be traced during a FPLC/HPLC run.

The monitor consists of a processing device and a flow cell, and can additionally be used with a pH sensor. The pH flow cell and the pH electrode must be ordered separately. In case you are not using the pH sensor, you have to protect the connector on the device front with a blind connector that comes with the delivery.

Operating Range

The monitor is used for salinity gradient monitoring in the following areas:

- biochromatography
- process analysis
- biochemical analysis
- pharmaceutical analysis
- environmental analysis

Features

The conductivity monitor is non-contacting and maintenance free, as liquids only flow through the flow cell and can not enter the processing device. The non-contacting tracer is made of aluminum and PEEK.

Flow Cells

Flow cells with flow rate ranges between 0 - 10 ml/min, 10 - 100 ml/min are available. The flow cell is not included with the delivery but can be purchased separately. 1/16" capillaries are part of the flow cell and serve to connect the flow cell to the FPLC/HPLC system.

pH Sensor

The pH sensor consists of a pH electrode and a pH flow cell. You can mount the pH flow cell onto the device with a mounting bracket. The pH sensor and the mounting bracket are not included with the delivery but can be purchased separately. An included bypass allows the closure of the flow cell after the pH electrode has been disassembled.

Device Overview



Eluents/Buffers

Even small quantities of other substances, such as additives, modifiers, or salts can influence the durability of the materials. If there is any doubt, contact the Technical Support of the manufacturer.

Note: The list of selected solvents was compiled based on research in the pertinent literature and is only a recommendation by KNAUER.

Suitable Eluents/Buffers

- acetate buffer solutions
- acetone
- benzene
- chloroform
- ethyl acetate
- ethanol
- formiate buffer solution
- isopropanol
- potassium chloride
- carbon dioxide
- methanol
- sodium chloride
- phosphate buffer solutions
- toluol
- ammoniated dilute solution
- dilute acetic acid
- dilute sodium hydroxide
- water

Unsuitable Eluents/Buffers

acetonitrile

Scope of Delivery

Note: Only use original parts and accessories made by the manufacturer or a company authorized by the manufacturer.

- conductivity monitor CM 2.15
- user manual
- mains power connection 110 V 240 V, voltage output: 24 V/60 W
- power cable
- CM 2.1S accessories kit

Safety for Users

Professional Group

The user manual addresses persons who are qualified as chemical laboratory technicians or have completed comparable vocational training.

The following knowledge is required:

Fundamental knowledge of liquid chromatography

- Knowledge regarding substances that are suitable only to a limited extent for use in liquid chromatography
- Knowledge regarding the health risks of chemicals
- Participation during an installation of a device or a training by the company KNAUER or an authorized company.

If you do not belong to this or a comparable professional group, you may not perform the work described in this user manual under any circumstances. In this case, please contact your superior.

Safety Equipment

When working with the device, take measures according to lab regulations and wear protective clothing:

- Safety glasses with side protection
- Protective gloves
- Lab coat

What must be taken into account?

- All safety instructions in the user manual
- The environmental, installation, and connection specifications in the user manual
- National and international regulations pertaining to laboratory work
- Original spare parts, tools, and solvents made or recommended by KNAUER
- Good Laboratory Practice (GLP)
- Accident prevention regulations published by the accident insurance companies for laboratory work
- Filtration of substances under analysis
- Use of inline filters
- Once they have been used, never re-use capillaries in other areas of the HPLC system.
- Only use a given PEEK fitting for one specific port and never re-use it for other ports. Always install new PEEK fittings on each separate port.
- Follow KNAUER or manufacturer's instructions on caring for the columns

More safety-relevant information is listed below:

- flammability: Organic solvents are highly flammable. Since capillaries can detach from their screw fittings and allow solvent to escape, it is prohibited to have any open flames near the analytical system.
- solvent tray: Risk of electrical shock or short circuit if liquids get into the device's interior. For this reason, place all bottles in a solvent tray.
- solvent lines: Install capillaries and tubing in such a way that liquids cannot get into the interior in case of a leak.
- leaks: Regularly check if any system components are leaking.

- power cable: Defective power cables are not to be used to connect the device and the power supply system.
- self-ignition point: Only use eluents that have a self-ignition point higher than 150 °C under normal ambient conditions.
- power strip: If several devices are connected to one power strip, always consider the maximum power consumption of each device.
- power supply: Only connect devices to voltage sources, whose voltage equals the device's voltage.
- toxicity: Organic eluents are toxic above a certain concentration. Ensure that work areas are always well-ventilated! Wear protective gloves and safety glasses when working on the device!

Where is use of the device prohibited?

Never use the system in potentially explosive atmospheres without appropriate protective equipment. For further information, contact the Technical Support of KNAUER.

Decommissioning the Device Securely

At any time, take the device completely out of operation by either switching off the power switch or by pulling the power plug.

Opening the Device

The device may be opened by the KNAUER Technical Support or any company authorized by KNAUER only.

Signal Words

Possible dangers related to the device are divided into personal and material damage in this user manual.



Lethal injuries will occur.

Serious or moderate injuries can occur.

Minor injuries can occur.

Device defects can occur.

Decontamination

Contamination of devices with toxic, infectious or radioactive substances poses a hazard for all persons during operation, repair, sale, and disposal of a device.

▲ DANGER

Life-threatening injuries

Health danger if getting in contact with toxic, infectious or radio-active substances.

→ Before disposing of the device or sending it away for repair, you are required to decontaminate the device in a technically correct manner.

All contaminated devices must be properly decontaminated by a specialist company or the operating company before they can be recommissioned, repaired, sold, or disposed of. All materials or fluids used for decontamination must be collected separately and disposed of properly.

Symbols and Signs

The following symbols and signs are used on the device, in the chromatography software or in the user manual:

Symbol	Meaning
	warning signs
Electrostatic Discharge	Electrostatic-discharge hazard
Λ	warning signs
<u> </u>	Electric shock hazard
	CE Mark
LE	Device fulfills the requirements of the <i>Conformité</i> <i>Européenne</i> , which is confirmed by the Declaration of Con- formity.

Installation

Contacting the Technical Support

You have various options to contact the Technical Support:

Telephone:+49 30 809727-111

Fax:+49 30 8015010

E-Mail:support@knauer.net

You can make your requests in English and German.

Setup

When installing the device, please pay attention to the suitability of the location according to the requirements. The setup requirements and a description can be found in the following section.

Location Requirements

NOTICE

Device defect

The device overheats at exposure to sunlight and insufficient air circulation. Device failures are very likely.

- Set up the device in such a way that it is protected against exposure to direct sunlight.
- → Keep at least 15 cm clear at the rear and 5–10 cm at each side for air circulation.

The intended use is only ensured if the requirements of the operating environment are met (see ambient conditions in the chapter Technical Data).

- sunlight: Protect the device against direct exposure to sunlight.
- A/C system: Set up the device at a location not exposed to air drafts.
- vibration: Do not set up the device in the vicinity of other machines that cause floor vibrations.

Unpacking

Prerequisites

There is no noticeable damage to the packaging.

Tools

utility knife



Bruising danger

Damage to the device by carrying or lifting it on protruding housing parts. The device may fall and thus cause injuries.

→ Lift the device on the side of the housing only.

Process

- 1. Set-up the package in such a way that you can read the label. Using the utility knife, cut the adhesive tape and open the packaging.
- 2. Remove the foam insert. Take out the accessories kit and the manual.
- 3. Open the accessories kit. Check the scope of delivery. In case any parts are missing, contact the Technical Support.

Process

- 4. Clasp the device at its side panels and lift it out of the packaging.
- 5. Remove the foam inserts from the device.
- 6. Check the device for signs of damage that occurred during transport. In case you notice any damage, contact the Technical Support.
- 7. Set-up the device in its location.
- 8. Remove the protective foil.

Transport Lock

The monitor is delivered without transport lock.

Next Steps

Carefully store all packaging material.

Integration into the FPLC/HPLC System

Integrate the conductivity monitor into the FPLC/HPLC system. In case you want to use the conductivity monitor together with an UV detector and a pH sensor in one system, you should position the monitor behind the UV detector and before the pH flow cell, as the pH electrode has a maximum pressure stability of 5 bar.

Legend	⑦ solvent bottles
 waste bottle 	8 injection valve
 solvent tray 	③ column
③ pump heads	pH electrode
④ pressure sensor	(1) pH flow cell
is mixing chamber	1 flow cell of monitor
6 flow cell of UV detector	



Flow Cell

The capillaries are attached to the flow cell. These capillaries can not be undone from the flow cell. If the capillary is clogged and cannot be cleaned by repeatedly flushing with water, the flow cell has to be replaced.

There is a plug on the rear side of the flow cell, which is used to connect the flow cell to the front side of the monitor.





Attaching the Flow Cell

Prerequisites

The device has been switched off.

Tools

Allen screwdriver

Note: Both connections can be used as outlet as well as inlet.

Process	Figure
 Plug the flow cell onto the socket on the front side. 	
 Using the screwdriver, unscrew the 2 outer screws ②. 	

Next Steps

Connect the capillaries.

Connecting the Capillaries

Prerequisites

The device has been switched off.

Process

The capillaries belong to the flow cell and can not be removed. To integrate the flow cell into the FPLC/HPLC flow path, you use the supplied couplings to connect the capillaries.

- INLET: Connect the capillary coming from the column or an upstream detector.
- OUTLET: Connect the capillary going to the pH flow cell, to another detector, to the fraction collector, or to the waste.

Next Steps

Install the pH sensor at the connection on the front side of the monitor, or close the connection using the blind plug supplied in the scope of delivery.

pH Sensor

The pH sensor is used for measuring the pH value in saline solutions. For this purpose, the pH electrode and the pH flow cell are required. When flushing the monitor or using non-saline solutions, the pH electrode has to be removed from the pH flow cell and replaced by a bypass.



Installing the pH Flow Cell and pH Electrode

Prerequisites

The mounting bracket is mounted and the pH flow cell is fixed to the mounting bracket.

Process	Figure
1. Screw the locking ring ② off the pH flow cell and pull it over the cable of the pH electrode ①.	
2. Remove the protective cap ③ from the pH electrode.	
 Insert the pH electrode into the pH flow cell and tighten the locking ring. 	3

16

Process	Figure
 Connect the plug of the electrode to the socket on the front side of the monitor. 	(4) • • • • • • • • • • • • • • • • • • •

Next Steps

Integrate the pH flow cell into the FPLC/HPLC flow path by installing it downstream of the conductivity monitor.

Screwing On the Capillaries

Prerequisites

The pH sensor has been mounted to the monitor.

Process

Connect the capillaries in the direction of the flow. Use the bushings and ferrules with flat bottoms, which are supplied in the scope of delivery of the mounting bracket. Do not use any tools to tighten the bushings.

- OUTLET: Connect the capillary going to the waste, to another detector, or to the fraction collector.
- Connect the capillary coming from the flow cell of the monitor to the other connector.

Next Steps

Conduct the calibration of the pH electrode with 2 different pH calibration buffer solutions (e. g. 7 and 10).

Connectors

All connectors for control are located on the rear side of the device (see "Rear View" on page 7).

Connecting the Device to the Computer

This section describes how to set up an HPLC system in a local area network (LAN) and how a network administrator can integrate this LAN into your company network. The description applies to the operating system Windows® and all conventional routers.

Note: To set up a LAN, we recommend to use a router. That means the following steps are required:

Process

- 1. On the computer, go to the control panel and check the LAN properties.
- 2. Hook up the router to the devices and the computer.
- 3. On the computer, configure the router to set up the network.
- 4. Install the chromatography software from the data storage device.
- 5. Switch on the device and run the chromatography software.

Configuring the LAN Settings

The LAN uses only one server (which is normally the router) from that the devices automatically receive their IP address.

Prerequisite

- In Windows[®], power saving, hibernation, standby, and screen saver must be deactived.
- In case you use an USB-to-COM box, the option "Allow the computer to turn off ths device to save power" in the devicemanager must be deactivated for all USB hosts.
- Only for Windows 7: For the network adapter, the option "Allow the computer to turn off this device to save power" in the Device Manager must be deactivated.

Process

- 1. In Windows 7 choose Start \Rightarrow Control Panel \Rightarrow Network and Sharing Center.
- 2. Double-click on LAN Connection.
- 3. Click on the button Properties.
- 4. Select Internet Protocol version 4 (TCP/IPv4).
- 5. Click on the button Properties.
- 6. Check the settings in the tab *General*. The correct settings for the DHCP client are:
 - a) Obtain IP address automatically
 - b) Obtain DNS server address automatically
- 7. Click on the button OK.

Connecting the Cables

A router ③ has several LAN ports ② and one WAN port ④ that can be used to integrate the LAN into a wide area network (WAN), e.g. a company network or the Internet. In contrast, the LAN ports serve to set up a network from devices ① and a computer ⑤. To avoid interference, we recommend operating the HPLC system separately from the company network.

You will find patch cables for each device and the router in the accessories kit. To connect the router to a WAN, an additional patch cable is required, which is not supplied within the scope of delivery.

Prerequisite

- The computer has been switched off.
- There is a patch cable for each device and the computer.

Process

- 1. Use the patch cable to connect the router and the computer. Repeat this step to connect all devices.
- 2. Use the power supply to connect the router to the mains power system.

Configuring the Router

The router is preset at the factory. You will find a label at the bottom side of the router, on which IP address, user name, and password are printed. These information help to open the router configuration.

Process

- 1. To open the router configuration, start your Internet browser and enter the IP address (not for all routers).
- 2. Enter user name and password.
- 3. Configure the router as DHCP server.
- 4. In the router configuration, check the IP address range and make changes if necessary.

Result

Once the router has assigned IP addresses to all devices, the chromatography software can be used to remotely control the system.

Integrating the LAN into a Company Network

A network administrator can integrate the LAN into your company network. In this case you use the WAN port of the router.

Prerequisite



There is a patch cable for the connection.

- 1. Check that the IP address range of the router and of the company network do not overlap.
- 2. In case of an overlap, change the IP address range of the router.
- 3. Use the patch cable to connect the router WAN port to the company network.
- 4. Restart all devices, including the computer.

Controlling Several Systems Separately in a LAN

Devices connected to a LAN communicate through ports, which are part of the IP address. If more than one HPLC system is connected to the same LAN and you plan on controlling them separately, you can use different ports to avoid interference. Therefore, the port number for each device must be changed and this same number must be entered into the device configuration of the chromatography software. We recommend to use the same port number for all devices in the same system.

Note: The port is set to 10001 at the factory. You must use the same numbers in the device configuration of the chromatography software as in the device, otherwise the connection fails.

Process

- 1. Find out port number and change it on the device.
- 2. Enter the port number in the chromatography software.

Result

The connection is established.

Note: If the LAN cable has been connected and the connection is valid, the LED on the LAN port on the rear side lights up in green. The second LED blinks yellow during data transfer.

software

The conductivity monitor is embedded in the software packages OpenLAB, ClarityChrom (from version 5) and PurityChrom.

Analog Output

The device sends out measuring signals via the analog output as varying voltage. Pay attention to the following conversion factors:

pH Value:

- pH 0 = 50 mV
- pH 7 = 500 mV
- pH 14 = 950 mV

Conductivity: The measured conductivity (mS/cm) is converted directly to voltage (mV), thus 1 mS/cm = 1 mV.

Power Connection

The devices are equipped with an universal switched-mode power supply rated for 100–240 V AC. The switched-mode power supply automatically selects the correct supply voltage.

Supply voltage: 115 \pm 15 % or 230 \pm 10 % VACs

Frequency: 50/60 Hz



▲ DANGER

Electric shock

Electric shock hazard caused by an improperly grounded power connection.

- → Ground the power connection according to the pertinent regulations.
- → Use a three-conductor line cord.



Next Steps

Set the on/off switch to the ON position and start up the device.

Operation

The device is exclusively operated by means of the membrane keyboard. Operation via the software is not possible. The software monitors the measurement.

Initial Start-Up

In case the monitor is part of a FPLC/HPLC system, check for the following criteria:

- A connection to the computer via the desired interface has been established (see "Connectors" on page 17).
- The software has been installed.
- The flow cell has been mounted according to the instructions.

Switch On

Prerequisites

- The device has been installed at a suitable site.
- The device has been connected to power mains connection.
- The installation has been completed.

Process	Figure
1. Set the on/off switch ① to the ON position	

Result

The display lights up and the green LED on the power supply indicates that the device is supplied with power.

Next Steps

Conduct the calibration of the pH electrode with 2 different pH calibration buffer solutions (e. g. 7 and 10), to finalize the start-up.

Operating Elements

Display and keypad	Explanation
Gradient 000 07.2 pH Fig. 8 status display	The status display shows the conduc- tivity (line 1), the current gradient composition (line 2, left), and the pH value (line 2, right).
< > - +	 Press both arrow keys simultane- ously to activate the keypad
Fig. 9 arrow keys	 Hold down 1 arrow key to scroll with the other arrow key through the menus.
	 Press any one of the arrow keys to set values and to change settings.

Menu

Display content	Description
OFFSET +00.0원	The measuring signal can offset within a set range between -10 % and +10 %.
TEMP-COR *00.2% TEMP-REF 025°C	You can set a correction factor and a reference tempera- ture for the temperature sensor inside the flow cell. The dif- ference between the real and the benchmark temperature and the correction factor is used to correct the conductivity measurement value. benchmark correction factor is 1.7 %
	benchmark temperature difference is 25 °C
Factor 1 249ms/cm Factor 1 100%	Use the menus Factor 1-4 to define up to 4 calibration points. Enter the conductivity or the correction factor for each point to generate the correct calibration curve.
PH CALIB #0 pH07 PH CALIB #1 pH10	 2 menus help to calibrate the pH sensor: #0 is preset to pH07 #1 can be adjusted to a value between pH02pH12 and corresponds to the pH value of the second calibra- tion solution that is used
SN FLD1 32100002	Select this menu to view the serial number of the monitor.
HI MGJ1 14200001	Select this menu to view the serial number of the flow cell.
GLP time 00099h	Select this menu to view the operating hours of the moni- tor.
PC: LAN-DHCP	Use this menu to select an interface for the PC connection: LAN DHCP 9600 Baud (RS 232)
Grad.min 000ms/cm	Use this menu to view the progress of the programmed buffer gradient in the status display. To do so, it is neces- sary to enter the conductivity of the initial concentration of the programmed gradient first.

Display content	Description
Grad.max	In this menu, enter the conductivity of the final concentra-
300mS/cm	tion of the programmed buffer gradient.

Selecting the Interface

To view the measuring results of the conductivity monitor via software, the interface you use must be selected on the device:

- PC: LAN DHCP
- PC: 9600 Baud (RS-232)

Prerequisites

- A physical connection has been established.
- The monitor has been switched on.

Process		Display content
1.	Press both arrow keys.	PC:
Ζ.	key to scroll until the correct display appears.	LAN-DHCP
3.	Let go of the arrow keys and press the left or right arrow key to select an option.	

Next Steps

Check if the conductivity monitor appears in the software.

Checking the Operating Hours

The operating hours of the monitor can be viewed in the GLP menu, which displays the value in hours according to GLP specifications.

Prerequisites

The monitor has been switched on.

Process	Display content
1. Press both arrow keys.	GLP time
Hold down the left arrow key and use the right arrow key to scroll until the correct display appears.	00099h
3. Let go of the arrow keys.	

Next Steps

Enter additional settings or start the analysis.

Setting the Temperature Compensation

lons that have dissolved in water vary in their conductivity depending on temperature. The conductivity of electrolytic solutions, e. g. 1 M NaCl solutions, increases on average by around 2 % per °C. The default temperature setting of the device is 25 °C. In order to account for the deviation in conductivity at different ambient temperatures, the value has to be corrected in the TEMP-COR menu. Use 1 M NaCl solution (86.6 mS/cm at 25 °C) as standard. The benchmark for the correction factor is 1.7 %.

Prerequisites

The monitor has been switched on.

Process	Display content
 Press both arrow keys. Hold down the left arrow key and use the right arrow key to scroll until the correct display appears. 	v TEMP-COR *00.2 %
3. Let go of the arrow keys and press the left or right arr key to select a value.	ow

Next Steps

Enter additional settings or start the analysis.

Entering the Calibration Points

You have the possibility to enter 4 independent calibration points in the FAC-TOR menu. Then enter the expected conductivity (1...988 mS/cm) or correction factor (50...200 %) for each calibration point. Take the following formula into account: 0 < Factor 1 < Factor 2 < Factor 3 < Factor 4 < SCE (scale endvalue = maximum conductivity).

Presets

The following values are preset:

- Factor 1: 29 mS/cm at 116 %
- Factor 2: 50 mS/cm at 104 %
- Factor 3: 70 mS/cm at 100 %
- Factor 4: 92 mS/cm at 94 %

Prerequisites

The monitor has been switched on.

Process	Display content
1. Press both arrow keys.	Factor 1
2. Hold down the left arrow key and use the right arrow key to scroll until the correct display appears.	249ms/cm
3. Let go of the arrow keys and press the left or right arrow key to select a value.	
4. Wait until the status display shows	
5. Press both arrow keys.	Factor 1
6. Hold down the left arrow key and use the right arrow key to scroll until the correct display appears.	100%
 Let go of the arrow keys and press the left or right arrow key to select a value. 	

Next Steps

Enter additional settings or start the analysis.

Specifying the Offset Value

The conductivity monitor has no automatic calibration. To make analysis results more comparable, specify a value between -10.0 % and +10.0 % in the OFFSET menu for shifting the measurement values. Meaning if the measuring value corrected to 25 °C does not match the benchmark of 86.6 mS/cm for a 1 M NaCl solution, you can use the offset value to adjust the displayed measuring value.

Prerequisites

The monitor has been switched on.

Pro	ocess	Display content
1.	Press both arrow keys.	OFFSET
2.	Hold down the left arrow key and use the right arrow key to scroll until the correct display appears.	+00.08
3.	Let go of the arrow keys and press the left or right arrow key to select a value.	

Next Steps

Enter additional settings or start the analysis.

Calibrating the pH Electrode

To calibrate the pH electrode for initial start-up, you use the preset value of pH7 and a second value according to the calibration solution in use (e. g. 4, 10). Please pay attention to the indicated measuring values in mV to control the correct pH values in the second line of the monitor display. Benchmark values can be taken from the succeeding table.

рН	Measuring value (mV)
2	+300
3	+240
4	+180
5	+120
6	+60
7	+/-60

рН	Measuring value (mV)
8	-60
9	-120
10	-180
11	-240
12	-300

Prerequisites

The monitor has been switched on.

Process	Display content
 Press both arrow keys. Hold down the left arrow key and use the right arrow key to scroll until the correct display appears. Let go of the arrow keys and press the left or right arrow key to select a value. 	PH CALIB #1 pH10
4. Wait until the status display shows	
 5. Press both arrow keys. 6. Hold down the left arrow key and use the right arrow key to scroll until the correct display appears. 7. Hold down the left arrow key and use the right arrow key to switch to ON. 8. Let go of the arrow keys and wait until the display shows the measuring value. 	PH CALIB #1 OFF
 Keep waiting until the value stabilizes. Press any key. Press the right arrow key to save the result or the left arrow key to cancel. 	Ref:-300 Act:+075

Next Steps

Enter additional settings or start the analysis.

Switching Off

Prerequisites

The system has been flushed with water.

Process	Figure
 Set the on/off switch on the power supply to the OFF ① posi- tion 	

Result

The display and the LED on the power supply go out.

Next Steps

Disconnect the power supply from the mains power connection and pay attention to the information in the chapter on storage.

Functionality Tests

Installation Qualification (IQ)

The customer may request the Installation Qualification, which is free of charge. In case of a request, the Technical Support of KNAUER or from a provider authorized by KNAUER performs this functionality test during the installation. The Installation Qualification is a standardized document that comes as part of the delivery and includes the following:

- confirmation of flawless condition at delivery
- check if the delivery is complete
- certification on the functionality of the device

Operation Qualification (OQ)

The Operation Qualification includes an extensive functionality test and must be purchased from the manufacturer. Contact the KNAUER Sales Department to request an offer. The Operation Qualification is a standardized KNAUER document and includes the following:

- definition of customer requirements and acceptance terms
- documentation on device specifications
- device functionality check at installation site

Test Intervals

To make sure that the device operates within the specified range, you should test the device using the Operation Qualification at following intervals:

- Every 3 months: average useful life of more than 5 days/week or 24 hours/ day; when operating with buffer solutions or other salt solutions:
- Every 6 months: average useful life of 1 to 5 days/week

Execution

The test can be carried out either by the Technical Support of KNAUER or from a provider authorized by KNAUER.

Troubleshooting

If the device stops functioning or there are connection problems, start by checking the following items:

- Is the display on?
- Are the LEDs of the LAN connector on?
 When you connect the cable, the green LED goes on. The second LED blinks yellow during data transfer.
- Is the LED of the power supply on?

LAN

Go through the following steps, in case no connection between the computer and the devices can be established. Check after each step if the problem is solved. If the problem cannot be located, call the Technical Support.

1. Check the status of the LAN connection in the Windows task bar:

- 懁 Connected
- 🕎 Connection not established

If no connection was established, test the following:

- Is the router switched on?
- Is the patch cable connected correctly to the router and the computer?
- 2. Check the router settings:
- Is the router set to DCHP server?
- Is the IP address range sufficient for all the connected devices?
- 3. Check all connections:
- Are the patch cable connected to the LAN ports and not the WAN port?
- Are all cable connections between devices and router correct?
- Are the cables plugged in tightly?
- 4. If the router is integrated into a company network, pull out the patch cable from the WAN port.
- Can the devices communicate with the computer, even though the router is disconnected from the company network?
- 5. Turn off all devices, router, and computer. Firstly, turn on the router and secondly turn on the devices and the computer.
- Has this been successful?
- 6. Replace the patch cable to the device with that no connection could be established.

- Has this been successful?
- 7. Make sure that the IP port of the device matches the port in the chromatography software.

Maintenance and Care

Proper maintenance of your devices will ensure successful analyses and reproducible results.

Maintenance Contract

The following maintenance work on the device may only be performed by the manufacturer or a company authorized by the manufacturer and is covered by a separate maintenance contract:

- Opening the Module
- Removing the hood or the side panels.

Caring for the Device

Prerequisites

- The monitor has been switched off.
- The power plug has been pulled.

NOTICE

Device defect

Intruding liquids can cause damage to the device.

- → Place solvent bottles next to the device or in a solvent tray.
- → Moisten the cleaning cloth only slightly.

Clean all smooth surfaces of the device with a wet cloth and a mild commercially available cleaning solution or isopropanol.

Flushing the Flow Cell

It is very important to flush the complete system thoroughly with water after finishing work. Before flushing, you have to replace the pH electrode with the bypass. You need to flush out all salts before using isopropanol. But in most cases this is not necessary. Clogged flow cells may lead to increased system pressure and reduced sensitivity. Thus generally flush the conductivity monitor with water. Occurring contamination can often be removed by repeatedly flushing the flow cell.

In case there is no time for flushing, you may run the sytem with buffer at a low flow rate (e. g. 0.1 ml/min) until the next use.

Flushing solution

The following solvents are recommended for flushing:

water

isopropanol

Prerequisites

The bypass has been inserted into the pH flow cell.

Tools

pump or syringe

NOTICE

Performance decrease

Oil drops can contaminate the flow cell.

→ Do not use compressed air for drying.

Note: Never use organic solvents for flushing after working with buffers. Always flush with water first.

Process

- 1. Using the pump or syringe, flush generously with water.
- 2. Fill the syringe with air and blow the air through the capillary.

Next Steps

Check the system pressure and sensitivity.

Replacing the Flow Cell

Prerequisites

- The device has been switched off.
- The power plug has been pulled.
- The capillary connections have been disconnected from the FPLC/HPLC system.

Tools

Allen screwdriver

Note: Make sure that you loosen the outer screws. Loosening the inner screws opens the flow cell.





Next Steps

Attach the capillaries and plug in the power plug.

Transportation and Storage

Carefully prepare the device for transport or storage. If you want to return your device to KNAUER for repairs, enclose the Service Request Form which can be downloaded from our website. You will find the document in the *Service* are und *Technical Support*.

Disassembly

Before transport, the capillary inside the flow cell must be flushed with water and dried with air (see "Flushing the Flow Cell" on page 30). The flow cell should be removed for better packaging of the device.

Disconnecting the Power Supply

Prerequisites

The device has been switched off.

Process

- 1. Pull the power supply out of the socket and afterwards remove the plug from the device.
- 2. Package the power supply and store it nearby the device.

Removing the Flow Cell

Prerequisites

- The device has been switched off.
- The power plug has been pulled.
- The capillaries have been removed.

Tools

Allen screwdriver

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Next Steps

Carefully package the device for transportation or storage.

Storage after Use

The functionality of the device remains warranted, if you select a storage location according to the following ambient conditions:

temperature range	4 – 40 °C; 39.2 – 104 °F
air humidity	below 90%, non-condensing
air pressure	84 – 106 kPa; 840 – 1060 mbar

Store the pH electrode in a saturated KCl solution.

Technical Data

detector type	conductivity monitor
conductivity	0.1–999 mS/cm
accuracy	<5 % scale end value
precision in measured range (0.1-300 mS/cm)	<2 % of end value or \leq 5 S/cm of higher values
linearity	±1 % scale end value
pH measured range	рН 2-12
pH precision	±0.2 pH in temperature range 4–25 °C
pH accuracy	±0.5 pH in temperature range 4–25 °C
pH drift	maximum 0.02 pH/h at pH 4
maximum data rate	5 Hz (LAN, RS-232, Analog)
outputs	LAN, RS-232, Analog
analog output	conductivity, pH
control	manual: front panel
protection type	IP 20

Repeat Orders

Up-to-date information on spare parts and accessories can be found online: www.knauer.net. This list for repeat orders is valid for the time the document has been published. Deviations afterwards are possible.

Note: For repeat orders of spare parts use the enclosed packing list. Contact the Technical Support in case there are any questions on spare parts or accessories.

Device and Accessories

Name	Order Number
CM 2.1S	ADG30
pH option kit (pH electrode, pH flow cell, bypass)	A70091
pH electrode	A1938
bypass	A1934
pH flow cell	A1939
mounting bracket	A9854

Flow Cells for Conductivity Monitor

Name	Order Number
10 ml flow cell	A4156
100 ml flow cell	A4157

Legal Information

Transport Damage

The packaging of our devices provides the best possible protection against transport damage. Check the devices for signs of transport damage. In case you notice any damage, contact the Technical Support and the forwarder company within three workdays.

Warranty Conditions

The factory warranty for the device is stipulated by contract. During the warranty period, any components with material or design-related defects will be replaced or repaired by the manufacturer free of charge. Please connect to our website for further information on terms and conditions.

All warranty claims shall expire in the event that any unauthorized changes are made to the device. This warranty also excludes the following:

- accidental or willful damage
- damage or errors caused by third parties that are not contractually related to the manufacturer at the time the damage occurs

- wear parts, fuses, glass parts, columns, light sources, cuvettes and other optical components
- damage caused by negligence or improper operation of the device and damage caused by clogged capillary
- packaging and transport damage

In the event of device malfunctions, directly contact the manufacturer.

KNAUER Wissenschaftliche Geräte GmbH

Hegauer W	/eg 38	
14163 Berlin, Germany		
Phone:	+49 30 809727-111	
Telefax:	+49 30 8015010	
e-mail:	info@knauer.net	
Internet:	www.knauer.net	

Declaration of Conformity

The Declaration of Conformity is part of the delivery and accompanies the product as a separate document.

Disposal

Hand in old devices or disassembled old components at a certified waste facility, where they will be disposed of properly.

AVV Marking in Germany

According to the German "Abfallverzeichnisverordnung" (AVV) (January, 2001), old devices manufactured by KNAUER are marked as waste electrical and electronic equipment: 160214.

WEEE Registration

KNAUER as a company is registered by the WEEE number DE 34642789 in the German "Elektroaltgeräteregister" (EAR). The number belongs to category 8 and 9, which, among others, comprise laboratory equipment.

All distributors and importers are responsible for the disposal of old devices, as defined by the WEEE directive. End-users can send their old devices manufactured by KNAUER back to the distributor, the importer, or the company free of charge, but would be charged for the disposal.

Solvents and Other Operating Materials

All solvents and other operating materials must be collected separately and disposed of properly.

All wetted components of a device, e. g. flow cells of detectors or pump heads and pressure sensors for pumps, have to be flushed first with isopropanol and then with water before being maintained, disassembled or disposed.

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